

Work Order ID 134097-2 split

134097

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Tuesday, June 30, 2015 9:07:24 AM

Item ID: D5208-041 *M* Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Blanking Plate Assembly
 Start Date: 6/30/15 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 7/03/15 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: 15-6-30 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5208	B

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120		0.00							
120									
Small Fab	Memo	0.00							
Small Fab	1- TAKE ONE D5208-1, ONE D5208-3 AND DIMPLE AS PER DWG (SEE NOTE 8)								
	2- INSTALL RIVETS AND NUT PLATE AS PER DWG								
	3- ASSEMBLE AS PER DWG								

DAS
36
9-89

DAS
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00				<u>①</u>			DAS 38 9-89 JUL 20 2015
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>st 152</u> Memo	0.00 0.00				<u>27</u>			DAS 27 9-89 JUL 21 2015
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				<u>ML5</u>			JUL 22 2015 ML5 JUL 21 2015

Picklist Print

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Work Order ID: 134097

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Parent Item: D5208-041

D5208-041

Parent Item Name: Blanking Plate Assembly

Start Date: 6/30/15

Required Date: 7/03/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP
REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM IPP REV:C
15.06.22 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5208-1		Manufactured	No				Each	0.0000		12			DAS 36 9-89
D5208-1						B134098		(12K)	**			15/07/20	
Blanking Plate													
D5208-3		Manufactured	No				Each	0.0000		12			
D5208-3						B134371		(K)	**			15/07/20	DAS 36 9-89
Guide													
FM5001-050		Purchased	No				Each	30.0000		6			DAS 36 9-89
FM5001-050									**			15/07/20	
Anchor Nut, Floating													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st552		30				6			
				m132534		30							
LN9038-0526		Purchased	No				Each	26.0000		6			DAS 36 9-89
LN9038-0526									**			15/07/20	
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st555		26				6			
				m132434		26							
MS20427M3-3		Purchased	No				Each	437.0000		12			DAS 36 9-89
MS20427M3-3									**			15/07/20	
Rivet													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		437							
				m129864		7							
				m132256		430				12			

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Work Order ID: 134097

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Parent Item: D5208-041

D5208-041

Parent Item Name: Blanking Plate Assembly

Start Date: 6/30/15

Required Date: 7/03/15

Start Qty: 6.00

Required Qty: 6.00

MS20615-3M3

Purchased

No

Each

2,167.000

12

MS20615-3M3

RIVET

15/07/20

DAS
36
9-89

Location

Loc Qty

Loc Code

ST307

2167

124859

2163

m131340

4

Each

4,735.000

6

15/07/20

DAS
36
9-89

NAS1149C0332R

Purchased

No

NAS1149C0332R

WASHER

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

271

m131618

271

ST271

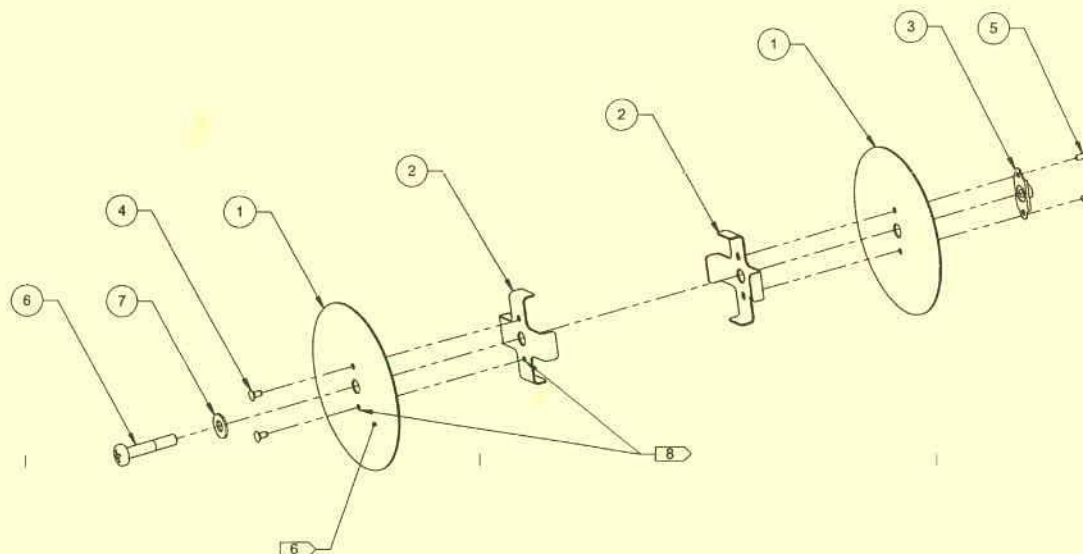
2324

m132262

2324

6

ITEM	QTY	P/N	DESCRIPTION
	X	D5208-041	BLANKING PLATE ASSY
1	2	D5208-1	BLANKING PLATE
2	2	D5208-3	GUIDE
3	1	FM5001-050	ANCHOR NUT, FLOATING
4	2	MS20427M3-3	RIVET, SOLID, CSK
5	2	MS20615-3M3	RIVET, SOLID, PAN-HEAD
6	1	LN9038-05-26	SCREW, PAN-HEAD
7	1	BS4320-A5	WASHER (ALT: BS4320-A-5, BS4320-AM5, NAS1149C0332R)



D5208-041 BLANKING PLATE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs
- 8) DIMPLE THIS FACE OF D5208-1/-3 PRIOR TO INSTALLING RIVETS

RELEASED

A7. 2015 JUN 22 *REN 15-589*

DESIGN	AK	UPDATED HOLE LOCATION, 0.374 WAS 0.344 (ZN C6-2, ZN C2-4). ADDED ALTERNATIVE PART NUMBERS.	AK	15.06.11
REV.	A	NEW ISSUE	AK	15.01.13
DESIGN	AK	DESCRIPTION	BY	DATE
DRAWN	AK	DART AEROSPACE LTD		
CHECKED	VS	HAWKESBURY, ONTARIO, CANADA		
MFG. APPR.	JLM	D5208	REV. B	
APPROVED	HS	TITLE	SHEET 1 OF 4	
DE APPR.	DS	BLANKING PLATE	SCALE	
DATE	15.06.11		NTS	

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